

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter assy x Transmission housing	37	377	27
Starter assy x Terminal 30	9.8	100	7
Starter commutator end frame assy x Starter drive housing assy (Starter Assy 1.6 kW)	6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit (Starter Assy 1.6 kW)	7.5	76	66 in.·lbf
Lead wire x Repair service starter kit (Starter Assy 1.6 kW)	10	102	7.4
Commutator end frame x Brush holder (Starter Assy 2.0 kW)	3.8	39	34 in.·lbf
Starter drive housing assy x Magnetic Starter Switch (Starter Assy 2.0 kW)	9.3	95	82 in.·lbf
Commutator end frame x Starter drive housing assy (Starter Assy 2.0 kW)	9.3	95	82 in.·lbf
Lead wire x Terminal C of starter (Starter Assy 2.0 kW)	5.9	60	52 in.·lbf
Engine wire x Cylinder block	13	133	10